

## SECTION 1) CHEMICAL PRODUCT AND SUPPLIER'S IDENTIFICATION

**Product ID :** Nukote AL, A-Side  
**Product Name :** Nukote AL, A-Side  
**Revision Date :** Jul 01, 2015 **Date Printed :** Jul 01, 2015  
**Version:** 1.0 **Supersedes Date :** N.A.  
**Manufacturer's Name :** Nukote Coating Systems  
**Address :** 2100 Reliance Pkwy, Bedford, TX, US, 76021  
**Emergency Phone :** Chemtrec:800-424-9300 (account:CCN16118) OR International:703-527-3887 (account:CCN16118)  
**Information Phone :** (682) 503-6799  
**Fax :** (682) 503-6512

**Product/Recommended Uses:** For Further Information, Refer to the Product Technical Data Sheet.

## SECTION 2) HAZARDS IDENTIFICATION

### Classification:

Specific Target Organ Toxicity -Single Exposure (Respiratory Tract Irritation) - Category 3  
Skin Irritation - Category 2  
Eye Irritation - Category 2A  
Respiratory Sensitizer (Solid/Liquid) - Category 1  
Skin Sensitizer - Category 1  
Chronic aquatic toxicity - Category 2  
Acute aquatic toxicity - Category 2  
Acute toxicity, Dermal - Category 3  
Acute toxicity, Dermal - Category 5  
Acute toxicity, Oral - Category 4

### Pictograms:



### Signal Word:

Danger

### Hazardous Statements - Health:

H311 - Toxic in contact with skin  
H313 - May be harmful in contact with skin  
H302 - Harmful if swallowed  
H319 - Causes serious eye irritation  
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H335 - May cause respiratory irritation

### Hazardous Statements - Environmental:

H401 - Toxic to aquatic life

H411 - Toxic to aquatic life with long lasting effects

**Precautionary Statements - General:**

P101 - If medical advice is needed, have product container or label at hand.

P102 - Keep out of reach of children.

P103 - Read label before use.

**Precautionary Statements - Prevention:**

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P284 - <In case of inadequate ventilation> wear respiratory protection.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P271 - Use only outdoors or in a well-ventilated area.

P233 - Keep container tightly closed.

**Precautionary Statements - Response:**

P302 - IF ON SKIN:

P352 - Wash with plenty of water.

P312 - Call a POISON CENTER/doctor if you feel unwell.

P321 - Specific treatment (see section 4 on this SDS).

P361 - Take off immediately all contaminated clothing.

P364 - And wash it before reuse.

P301 - IF SWALLOWED:

P391 - Collect spillage.

P305 - IF IN EYES:

P351 - Rinse cautiously with water for several minutes.

P338 - Remove contact lenses, if present and easy to do. Continue rinsing.

P337 - If eye irritation persists:

P313 - Get medical advice/attention.

P304 - IF INHALED:

P340 - Remove person to fresh air and keep comfortable for breathing.

P342 - If experiencing respiratory symptoms:

P311 - Call a POISON CENTER/doctor.

P332 - If skin irritation occurs:

P362 - Take off contaminated clothing.

P333 - If skin irritation or a rash occurs:

**Precautionary Statements - Storage:**

P405 - Store locked up.

P403 - Store in a well-ventilated place.

**Precautionary Statements - Disposal:**

P501 - Dispose of contents/ container to an approved waste disposal plant.

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**SECTION 3) COMPOSITION / INFORMATION ON INGREDIENTS**

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CAS	Chemical Name	% by Weight
0053880-05-0	HOMOPOLYMER OF IPDI	39% - 72%
0004098-71-9	ISOPHORONE DIISOCYANATE	24% - 44%

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**SECTION 4) FIRST-AID MEASURES**

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**Inhalation:**

If exposed/feel unwell/concerned: Call a POISON CENTER/doctor.

Remove source of exposure or move person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. If breathing is difficult, trained personnel should administer emergency oxygen if advised to do so by the POISON CENTER/doctor.

**Skin Contact:**

Take off contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Wash with plenty of lukewarm, gently flowing water for a duration of 15-20 minutes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before re-use.

IF exposed or concerned: Get medical advice/attention.

**Eye Contact:**

Remove source of exposure or move person to fresh air. Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for a duration of 15-20 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. If eye irritation persists: Get medical advice/attention.

**Ingestion:**

DO NOT induce vomiting. Give 1 or 2 glasses of milk or water to drink and refer person to medical personnel. Do not give anything by mouth to an unconscious person.

If vomiting occurs naturally, lie on your side, in the recovery position.

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**SECTION 5) FIRE-FIGHTING MEASURES**

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**Suitable Extinguishing Media:**

If water is used, use very large quantities of cold water.

Dry chemical, alcohol-resistant foam, carbon dioxide is recommended. Water spray is recommended to cool or protect exposed materials or structures. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam. Sand or earth may be used for small fires only.

**Specific Hazards in Case of Fire:**

Excessive pressure or temperature may cause explosive rupture of containers.

Water contamination will produce carbon dioxide. Do not reseal contaminated containers as pressure buildup may rupture them.

**Fire-fighting Procedures:**

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Water may be ineffective but can be used to cool containers exposed to heat or flame. Caution should be exercised when using water or foam as frothing may occur, especially if sprayed into containers of hot, burning liquid.

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

**Special Protective Actions:**

Wear NIOSH approved self-contained breathing apparatus in positive pressure mode with full-face piece. Boots, gloves (neoprene), goggles, and full protective clothing are also required.

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**SECTION 6) ACCIDENTAL RELEASE MEASURES**

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**Emergency Procedure:**

Keep unnecessary people away; isolate hazard area and deny entry. Do not touch or walk through spilled material. Clean up immediately.

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Treat the spill area with the decontamination solution, using about 10 parts of solution for each part of the spill, and allow it to react for at least 15 minutes.

**Recommended Equipment:**

Positive pressure, full-face piece self-contained breathing apparatus(SCBA), or positive pressure supplied air respirator with escape SCBA (NIOSH approved).

**Personal Precautions:**

Avoid breathing vapors. Avoid contact with skin, eyes or clothing. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

**Environmental Precautions:**

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

**Methods and Materials for Containment and Cleaning up:**

Soak up material with absorbent and shovel into a chemical waste container. Residues from spill cleanup may continue to be regulated under provisions of RCRA and require storage and disposal as hazardous waste. For major spills, call CHEMTREC (Chemical Transportation Emergency Center) at 800-424-9300.

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**SECTION 7) HANDLING AND STORAGE**

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**General:**

Wash hands after use.  
Do not get in eyes, on skin or on clothing.  
Do not breathe vapors or mists.  
Use good personal hygiene practices.  
Eating, drinking and smoking in work areas is prohibited.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Workers should shower and change to fresh clothing after each shift. A sensitized individual should not be exposed to the product that caused the sensitization  
Employee education and training in safe handling of this material is required under OSHA hazard communication standard. Individuals with existing respiratory disease such as chronic bronchitis, emphysema, or asthma should not be exposed to isocyanates.

**Ventilation Requirements:**

Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

**Storage Room Requirements:**

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight and incompatibilities. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty container retain residue and may be dangerous.  
Do not cut, drill, grind, weld, or perform similar operations on or near containers.

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**SECTION 8) EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Eye Protection:**

Wear eye protection with side shields or goggles. Wear indirect-vent, impact and splash resistant goggles when working with liquids. If additional protection is needed for entire face, use in combination with a face shield.

**Skin Protection:**

Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over-boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

**Respiratory Protection:**

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers.  
When airborne concentrations exceed or are expected to exceed the TLV, use MSHA/NIOSH approved positive pressure supplied air respirator with a full-face piece or an air supplied hood. For emergencies, use a positive pressure self-container breathing apparatus.  
Air purifying (cartridge type) respirators are not approved for protection against isocyanates.

**Appropriate Engineering Controls:**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.  
Eyewash stations and showers should be available in areas where this material is used and stored.

Chemical Name	OSHA TWA (ppm)	OSHA TWA (mg/m3)	OSHA STEL (ppm)	OSHA STEL (mg/m3)	OSHA-Tables-Z1,2,3	OSHA Carcinogen	OSHA Skin designation	NIOSH TWA (ppm)	NIOSH TWA (mg/m3)	NIOSH STEL (ppm)	NIOSH STEL (mg/m3)	NIOSH Carcinogen
ISOPHORONE DIISOCYANATE								0.005	0.045	0.02	0.180	

Chemical Name	ACGIH TWA (ppm)	ACGIH TWA (mg/m3)	ACGIH STEL (ppm)	ACGIH STEL (mg/m3)

ISOPHORONE DIISOCYANATE	0.005	0.045		
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## SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

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### Physical and Chemical Properties

Density	8.67 lb/gal
Specific Gravity	1.04
VOC Regulatory	0.00 lb/gal
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VOC Part A & B Combined	N.A.
Appearance	Viscous Liquid
Odor Threshold	N.A.
Odor Description	Mild Chemical
pH	N.A.
Water Solubility	Reacts with Water
Flammability	N/A
Flash Point Symbol	N.A.
Flash Point	94 °C
Viscosity	N.A.
Lower Explosion Level	N.A.
Upper Explosion Level	N.A.
Vapor Pressure	N.A.
Vapor Density	Heavier than air
Freezing Point	N.A.
Melting Point	N.A.
Low Boiling Point	158 °C
High Boiling Point	N.A.
Auto Ignition Temp	N.A.
Decomposition Pt	N.A.
Evaporation Rate	Slower than ether
Coefficient Water/Oil	N.A.

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## SECTION 10) STABILITY AND REACTIVITY

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### Stability:

Material is stable at standard temperature and pressure.

### Conditions to Avoid:

Heat, high temperature, open flame, sparks, and moisture.

### Hazardous Reactions/Polymerization:

May occur. High temperatures, above 204 °C(400 °F) in the presence of moisture, alkalis, tertiary amines, and metal compounds will accelerate polymerization. Possible evolution of carbon dioxide gas may rupture closed containers.

### Incompatible Materials:

Strong oxidizing agents, Strong acids, Alcohols.

### Hazardous Decomposition Products:

Carbon dioxide, carbon monoxide, nitrogen oxides.

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## SECTION 11) TOXICOLOGICAL INFORMATION

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### Skin Corrosion/Irritation:

Isocyanates react with skin protein and moisture and can cause irritation. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

Causes skin irritation

**Serious Eye Damage/Irritation:**

Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. Prolonged vapor contact may cause conjunctivitis. Any level of contact should not be left untreated.

Causes serious eye irritation

**Carcinogenicity:**

No data available

**Respiratory/Skin Sensitization:**

Vapors irritate nose and respiratory passages. Severe overexposure may induce respiratory sensitization with asthma like symptoms. Symptoms include chronic cough, tightness of chest with difficulty in breathing.

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause an allergic skin reaction

**Germ Cell Mutagenicity:**

No data available

**Reproductive Toxicity:**

No data available

**Specific Target Organ Toxicity - Single Exposure:**

IPDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). High vapor concentrations may cause central nervous system (CNS) depression as evidenced by giddiness, headache, dizziness, and nausea. Persons with a preexisting, nonspecific bronchial hyperactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs).

May cause respiratory irritation

**Specific Target Organ Toxicity - Repeated Exposure:**

Repeated inhalation may cause lung damage.

**Aspiration Hazard:**

No data available

**Acute Toxicity:**

Exposure may cause mucous membrane and respiratory tract irritation, tightness of chest, headache, shortness of breath, and a dry cough. At concentrations exceeding current occupational limits and for sensitized individuals at levels less than or greater than current occupational limits, asthma-like symptoms may occur. These symptoms may include coughing, wheezing, and shortness of breath. A hypersensitive pneumonitis may also occur if the person is sensitized. Fever, nonproductive cough, wheezing, chills, and shortness of breath characterize this syndrome. Central nervous system (CNS) depression may also result. The effects of acute exposure may be delayed in onset up to 12-24 hours.

0004098-71-9 ISOPHORONE DIISOCYANATE

LC50 (rat): 123-160 mg/m3 (13.6-17.6 ppm) (4-hour exposure) (aerosol) (1,2)

LD50 (oral, male rat): greater than 2,500 mg/kg (1)

LD50 (oral, male mouse): greater than 2,500 mg/kg (1)

LD50 (dermal, male rat): approx. 1,000 mg/kg (4-hour exposure); approx. 500 mg/kg (4-day exposure) (1)

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**SECTION 12) ECOLOGICAL INFORMATION**

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**Toxicity:**

No data available

Toxic to aquatic life

Toxic to aquatic life with long lasting effects

**Persistence and Degradability:**

No data available.

**Bioaccumulative Potential:**

No data available.

**Mobility in Soil:**

No data available.

**Other Adverse Effects:**

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**SECTION 13) DISPOSAL CONSIDERATIONS**


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**Waste Disposal:**

Under RCRA, it is the responsibility of the user of the product, to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state, and local laws.

Slowly stir the isocyanate waste into the decontamination solution described in section 6. Let stand for 48 hours, allowing the evolved carbon dioxide to vent away. Residues may still be subject to RCRA storage and disposal requirements.

Empty containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

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**SECTION 14) TRANSPORT INFORMATION**


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**U.S. DOT Information:**

Shipping Name: Toxic Liquid, Organic, n.o.s. (Isophorone Diisocyanate)  
 UN/NA #: 2810  
 Hazard Class: 6.1  
 Packing Group: III  
 Placard: TOXIC

**IMDG Information:**

Shipping Name: Toxic Liquid, Organic, n.o.s. (Isophorone Diisocyanate)  
 UN/NA #: 2810  
 Hazard Class: 6.1  
 Packing Group: III  
 Placard: TOXIC  
 Marine Pollutant: No data available

**IATA Information:**

Shipping Name: Toxic Liquid, Organic, n.o.s. (Isophorone Diisocyanate)  
 UN/NA #: 2810  
 Hazard Class: 6.1  
 Packing Group: III  
 Placard: TOXIC

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**SECTION 15) REGULATORY INFORMATION**


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CAS	Chemical Name	% By Weight	Regulation List
0053880-05-0	HOMOPOLYMER OF IPDI	39% - 72%	DSL,SARA312,TSCA
0004098-71-9	ISOPHORONE DIISOCYANATE	24% - 44%	DSL,SARA312,SARA313,VOC,TSCA
0000108-32-7	4-METHYL-1,3-DIOXOLAN -2-ONE	6% - 12%	DSL,SARA312,TSCA

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**SECTION 16) OTHER INFORMATION**


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**OTHER INFORMATION:**

A bulletin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workplace, all aspects of an individual operation should be examined to determine if, or where, precautions, in addition to those described herein, are required. Any health hazard and safety information herein should be passed on to your customers or employees, as the case may be.

**GLOSSARY:**

ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG- Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)- HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL- Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ - Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA - Time Weighted Value; US DOT- US Department of Transportation; WHMIS- Workplace Hazardous Materials Information System.

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## DISCLAIMER

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.



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**SECTION 1) CHEMICAL PRODUCT AND SUPPLIER'S IDENTIFICATION**

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**Product ID :** Nukote AL, B-Side  
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**Revision Date :** Jul 01, 2015 **Date Printed :** Jul 01, 2015  
**Version:** 1.0 **Supersedes Date :** N.A.  
**Manufacturer's Name :** Nukote Coating Systems  
**Address :** 2100 Reliance Pkwy, Bedford, TX, US, 76021  
**Emergency Phone :** Chemtrec:800-424-9300 (account:CCN16118) OR International:703-527-3887 (account:CCN16118)  
**Information Phone :** (682) 503-6799  
**Fax :** (682) 503-6512

**Product/Recommended Uses:** For Further Information, Refer to the Product Technical Data Sheet.

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**SECTION 2) HAZARDS IDENTIFICATION**

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**Classification:**

Skin Corrosion - Category 1B  
Serious Eye Damage - Category 1  
Skin Sensitizer - Category 1  
Carcinogenicity - Category 2  
Acute aquatic toxicity - Category 3  
Chronic aquatic toxicity - Category 3  
Acute toxicity, Dermal - Category 5  
Acute toxicity, Oral - Category 4

**Pictograms:****Signal Word:**

Danger

**Hazardous Statements - Health:**

H313 - May be harmful in contact with skin  
H302 - Harmful if swallowed  
H351 - Suspected of causing cancer.  
H318 - Causes serious eye damage  
H314 - Causes severe skin burns and eye damage  
H317 - May cause an allergic skin reaction

**Hazardous Statements - Environmental:**

H402 - Harmful to aquatic life  
H412 - Harmful to aquatic life with long lasting effects

**Precautionary Statements - General:**

P101 - If medical advice is needed, have product container or label at hand.  
P102 - Keep out of reach of children.

P103 - Read label before use.

**Precautionary Statements - Prevention:**

- P273 - Avoid release to the environment.
- P264 - Wash thoroughly after handling.
- P270 - Do not eat, drink or smoke when using this product.
- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
- P272 - Contaminated work clothing should not be allowed out of the workplace.

**Precautionary Statements - Response:**

- P312 - Call a POISON CENTER/doctor if you feel unwell.
- P301 - IF SWALLOWED:
  - P308 - IF exposed or concerned:
    - P313 - Get medical advice/attention.
  - P305 - IF IN EYES:
    - P351 - Rinse cautiously with water for several minutes.
    - P338 - Remove contact lenses, if present and easy to do. Continue rinsing.
  - P310 - Immediately call a POISON CENTER or doctor.
  - P330 - Rinse mouth.
  - P331 - Do NOT induce vomiting.
- P303 - IF ON SKIN (or hair):
  - P361 - Take off immediately all contaminated clothing.
  - P353 - Rinse skin with water <or shower>.
  - P363 - Wash contaminated clothing before reuse.
- P304 - IF INHALED:
  - P340 - Remove person to fresh air and keep comfortable for breathing.
- P321 - Specific treatment (see section 4 on this SDS).
- P302 - IF ON SKIN:
  - P352 - Wash with plenty of water.
  - P333 - If skin irritation or a rash occurs:
    - P362 - Take off contaminated clothing.
    - P364 - And wash it before reuse.

**Precautionary Statements - Storage:**

- P405 - Store locked up.

**Precautionary Statements - Disposal:**

- P501 - Dispose of contents/ container to an approved waste disposal plant.

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**SECTION 3) COMPOSITION / INFORMATION ON INGREDIENTS**

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CAS	Chemical Name	% by Weight
0009046-10-0	POLYOXYPROPYLENEDIAMINE	31% - 55%
0154279-60-4	CYCLOHEXANAMINE, 4,4'-METHYLENEBIS[N-(1-METHYLPROPYL)-	22% - 38%
0013463-67-7	TITANIUM DIOXIDE	6% - 12%
0002855-13-2	ISOPHORONEDIAMINE	4% - 7%
0001333-86-4	CARBON BLACK	0.8% - 1.4%

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**SECTION 4) FIRST-AID MEASURES**

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**Inhalation:**

Remove source of exposure or move person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. If breathing is difficult, trained personnel should administer emergency oxygen if advised to do so by the POISON CENTER/doctor.

If exposed/feel unwell/concerned: Call a POISON CENTER/doctor.

**Skin Contact:**

Take off contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Gently blot or brush away excess product. Wash with plenty of lukewarm, gently flowing water for a duration of 15-20 minutes. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before re-use or discard.

IF exposed or concerned: Get medical advice/attention.

**Eye Contact:**

Remove source of exposure or move person to fresh air. Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for a duration of 15-20 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. If eye irritation persists: Get medical advice/attention.

**Ingestion:**

Immediately call a POISON CENTER/doctor. Do NOT induce vomiting. If vomiting occurs naturally, lie on your side, in the recovery position.

Give 1 or 2 glasses of milk or water to drink and refer person to medical personnel. Do not give anything by mouth to an unconscious person.

IF exposed or concerned: Get medical advice/attention.

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**SECTION 5) FIRE-FIGHTING MEASURES**

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**Suitable Extinguishing Media:**

Dry chemical, foam, carbon dioxide water spray or fog is recommended. Water spray is recommended to cool or protect exposed materials or structures. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam. Sand or earth may be used for small fires only.

**Specific Hazards in Case of Fire:**

Sudden reaction and fire may result when the product is exposed to oxidizing agents.

**Fire-fighting Procedures:**

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Water may be ineffective but can be used to cool containers exposed to heat or flame. Caution should be exercised when using water or foam as frothing may occur, especially if sprayed into containers of hot, burning liquid.

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

**Special Protective Actions:**

Wear NIOSH approved self-contained breathing apparatus in positive pressure mode with full-face piece. Boots, gloves (neoprene), goggles, and full protective clothing are also required.

Care should always be exercised in dust/mist areas.

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**SECTION 6) ACCIDENTAL RELEASE MEASURES**

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**Emergency Procedure:**

Keep unnecessary people away; isolate hazard area and deny entry. Do not touch or walk through spilled material. Clean up immediately.

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

**Recommended Equipment:**

Positive pressure, full-face piece self-contained breathing apparatus(SCBA), or positive pressure supplied air respirator with escape SCBA (NIOSH approved).

**Personal Precautions:**

Avoid breathing vapors. Avoid contact with skin, eyes or clothing. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

**Environmental Precautions:**

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

**Methods and Materials for Containment and Cleaning up:**

Soak up material with absorbent and shovel into a chemical waste container. Cover container, but do not seal, and remove from work area. Residues from spill cleanup may continue to be regulated under provisions of RCRA and require storage and disposal as hazardous waste. For major spills, call CHEMTREC (Chemical Transportation Emergency Center) at 800-424-9300.

## SECTION 7) HANDLING AND STORAGE

### General:

Wash hands after use.  
 Do not get in eyes, on skin or on clothing.  
 Do not breathe vapors or mists.  
 Use good personal hygiene practices.  
 Eating, drinking and smoking in work areas is prohibited.  
 Remove contaminated clothing and protective equipment before entering eating areas.  
 Eyewash stations and showers should be available in areas where this material is used and stored.

### Ventilation Requirements:

Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

### Storage Room Requirements:

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight, strong oxidizers and any incompatibilities. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty container retain residue and may be dangerous. Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored.  
 Store in tightly sealed containers to protect from atmospheric moisture. Store in a cool dry area. Store liquid in containers above ground and surround by dikes to contain spills or leaks.  
 Ground and bond containers and receiving equipment. Avoid static electricity by grounding.

## SECTION 8) EXPOSURE CONTROLS/PERSONAL PROTECTION

### Eye Protection:

Wear eye protection with side shields or goggles. Wear indirect-vent, impact and splash resistant goggles when working with liquids. If additional protection is needed for entire face, use in combination with a face shield.

### Skin Protection:

Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over-boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

### Respiratory Protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers.

When airborne concentrations exceed or are expected to exceed the TLV, use MSHA/NIOSH approved positive pressure supplied air respirator with a full-face piece or an air supplied hood. For emergencies, use a positive pressure self-container breathing apparatus.

### Appropriate Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.

Chemical Name	OSHA TWA (ppm)	OSHA TWA (mg/m3)	OSHA STEL (ppm)	OSHA STEL (mg/m3)	OSHA-Tables-Z1,2,3	OSHA Carcinogen	OSHA Skin designation	NIOSH TWA (ppm)	NIOSH TWA (mg/m3)	NIOSH STEL (ppm)	NIOSH STEL (mg/m3)	NIOSH Carcinogen
CARBON BLACK		3.5			1				3.5a			1
TITANIUM DIOXIDE		15			1			b				1

Chemical Name	ACGIH TWA (ppm)	ACGIH TWA (mg/m3)	ACGIH STEL (ppm)	ACGIH STEL (mg/m3)
CARBON BLACK		3 (l)		

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## SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

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### Physical and Chemical Properties

Density	8.63 lb/gal
Specific Gravity	1.03
VOC Regulatory	0.00 lb/gal
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VOC Part A & B Combined	N.A.
Appearance	Pigmented Liquid
Odor Threshold	N.A.
Odor Description	Ammonia-like
pH	N.A.
Water Solubility	N.A.
Flammability	N/A
Flash Point Symbol	N.A.
Flash Point	100 °C
Viscosity	N.A.
Lower Explosion Level	N.A.
Upper Explosion Level	N.A.
Vapor Pressure	N.A.
Vapor Density	Heavier than air
Freezing Point	N.A.
Melting Point	N.A.
Low Boiling Point	308 °C
High Boiling Point	N.A.
Auto Ignition Temp	N.A.
Decomposition Pt	N.A.
Evaporation Rate	Slower than ether
Coefficient Water/Oil	N.A.

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## SECTION 10) STABILITY AND REACTIVITY

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### Stability:

Material is stable at standard temperature and pressure.

### Conditions to Avoid:

Heat, high temperature, open flame, and moisture. Avoid contact with incompatible materials.

### Hazardous Reactions/Polymerization:

Will not occur.

### Incompatible Materials:

This product will react with any material containing isocyanate. Some reactions can be violent.

### Hazardous Decomposition Products:

Combustion products: organic vapors and thermal decomposition fragments.

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## SECTION 11) TOXICOLOGICAL INFORMATION

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### Skin Corrosion/Irritation:

Product may be absorbed through skin and cause nausea, headache, and general discomfort.

Causes severe skin burns and eye damage

### Serious Eye Damage/Irritation:

Vapors can irritate the eyes. Chemical burns may result due to overexposure. Affects of exposure may be delayed.

Causes serious eye damage

**Respiratory/Skin Sensitization:**

Inhalation : Severe overexposure may induce respiratory sensitization with asthma like symptoms. These symptoms may be immediate or delayed up to several hours after exposure. Chronic exposures may result in permanent decreases in lung function.

Skin sensitization may develop after repeated and/or prolonged contact.

May cause an allergic skin reaction

**Carcinogenicity:**

Suspected of causing cancer.

**Germ Cell Mutagenicity:**

No data available

**Reproductive Toxicity:**

No data available

**Specific Target Organ Toxicity - Single Exposure:**

No data available

**Specific Target Organ Toxicity - Repeated Exposure:**

No data available

**Aspiration Hazard:**

No data available

**Acute Toxicity:**

If ingested : In humans, irritation or chemical burns of the mouth, pharynx, esophagus and stomach can develop following ingestion, and injury may be severe and cause death.

Repeated and prolonged exposure at low levels may result in adverse skin and eye effects, liver and kidney disorders.

0001333-86-4 CARBON BLACK

LC50 (rat): 6750 mg/m3 (4-hour exposure); cited as 27000 mg/m3 (27 mg/L) (1-hour exposure) (3)

**Chronic Exposure**

0001333-86-4 CARBON BLACK

CARCINOGENIC EFFECTS: In 1996, the IARC reevaluated Carbon Black as a Group 2B carcinogen. This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence.

Prolonged inhalation of Carbon black can result in lung disease. Symptoms include coughing, shortness of breath, wheezing and reduced pulmonary function.

**Potential Health Effects - Miscellaneous**

0001333-86-4 CARBON BLACK

Is an IARC, NTP or OSHA carcinogen. Has shown carcinogenic activity in laboratory animals at high doses. Significance to man is unknown. The following medical conditions may be aggravated by exposure: asthma, respiratory disease. WARNING: This chemical is known to the State of California to cause cancer.

0013463-67-7 TITANIUM DIOXIDE

Is an IARC, NTP or OSHA carcinogen. In a lifetime inhalation test, lung cancers were found in some rats exposed to 250 mg/m3 respirable titanium dust. Analysis of the titanium dioxide concentrations in the rat's lungs showed that the lung clearance mechanism was overwhelmed and that the results at the massive 250 mg/m3 level are not relevant to the workplace. Results of a DuPont epidemiology study showed that employees who had been exposed to Titanium Dioxide were at no greater risk of developing lung cancer than were employees who had not been exposed to Titanium dioxide. No pulmonary fibrosis was found in any of the employees and no association was observed between Titanium dioxide exposure and chronic respiratory disease or x-ray abnormalities. Based on the results of this study DuPont concludes that titanium dioxide will not cause lung cancer or chronic respiratory disease in humans at concentrations experienced in the workplace.?

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**SECTION 12) ECOLOGICAL INFORMATION**

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**Toxicity:**

Toxic to aquatic life with long lasting effects.

Harmful to aquatic life

Harmful to aquatic life with long lasting effects

**Mobility in Soil:**

No data available.

**Other Adverse Effects:**

No data available.

**Bio-accumulative Potential**

0001333-86-4 CARBON BLACK

A relevant bioaccumulation potential of carbon black is not expected based on its insolubility in organic solvents and in water. Furthermore, since the aggregate diameter of carbon black varies between 80 nm and 810 nm, bioaccumulation of particulate carbon black is not likely owing to the large diameter of the solid aggregate particles.

**Persistence and Degradability**

0001333-86-4 CARBON BLACK

Carbon Black's insolubility in water results in it not being biodegradable in any medium or by biota. It is considered persistent in the natural environment.

**SECTION 13) DISPOSAL CONSIDERATIONS****Waste Disposal:**

Under RCRA, it is the responsibility of the user of the product, to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state, and local laws.

Empty containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

**SECTION 14) TRANSPORT INFORMATION****U.S. DOT Information:**

Shipping Name: Amines, Liquid, Corrosive, n.o.s. (Polyoxypropylenediamine)  
 UN/NA #: 2735  
 Hazard Class: 8  
 Packing Group: III  
 Placard: Corrosive

**IMDG Information:**

Shipping Name: Amines, Liquid, Corrosive, n.o.s. (Polyoxypropylenediamine)  
 UN/NA #: 2735  
 Hazard Class: 8  
 Packing Group: III  
 Marine Pollutant: No data available

**IATA Information:**

Shipping Name: Amines, Liquid, Corrosive, n.o.s. (Polyoxypropylenediamine)  
 UN/NA #: 2735  
 Hazard Class: 8  
 Packing Group: III

**SECTION 15) REGULATORY INFORMATION**

CAS	Chemical Name	% By Weight	Regulation List
0009046-10-0	POLYOXYPROPYLENEDIAMINE	31% - 55%	TSCA
0154279-60-4	CYCLOHEXANAMINE, 4,4'-METHYLENEBIS[N-(1-METHYLPROPYL)-	22% - 38%	NDSL,SARA312,TSCA
0013463-67-7	TITANIUM DIOXIDE	6% - 12%	DSL,SARA312,TSCA,California Proposition 65
0002855-13-2	ISOPHORONEDIAMINE	4% - 7%	DSL,SARA312,VOC,TSCA
0001333-86-4	CARBON BLACK	0.8% - 1.4%	DSL,SARA312,TSCA,California Proposition 65

**SECTION 16) OTHER INFORMATION****OTHER INFORMATION:**

\* There are points of differences between OSHA GHS and UN GHS. In 90% of the categories, they can be used interchangeably, but for the Skin Corrosion/Irritant Category and the Specific Target Organ Toxicity (Single and Repeated Exposure) Categories. In these cases, our system will say UN GHS.

#### **GLOSSARY:**

ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG- Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)- HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL- Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ - Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA - Time Weighted Value; US DOT- US Department of Transportation; WHMIS- Workplace Hazardous Materials Information System.

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